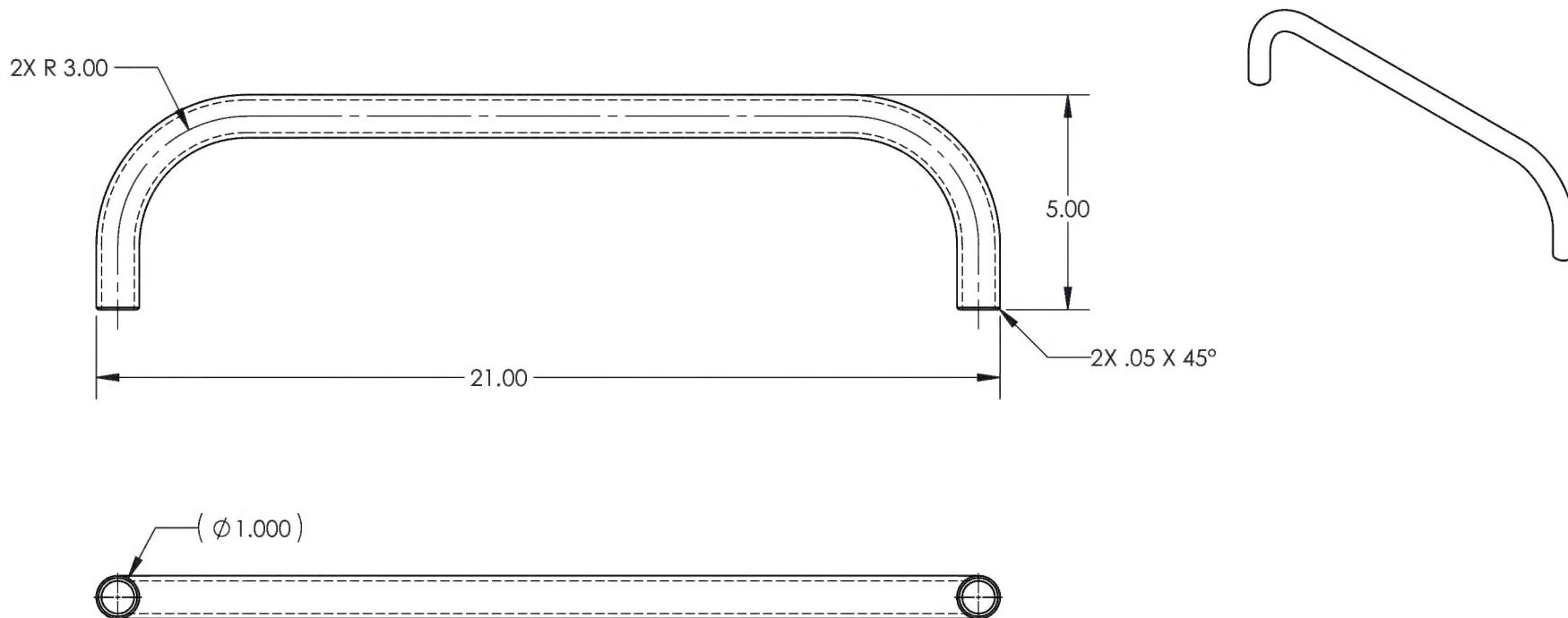


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REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
1	AS DRAWN BY CANAM	8/8/2013	JAG		
2	MODIFIED FROM A FULL HOOP	8/8/2013	JAG		



 RED BARN MACHINE		TITLE	DWG NO.	DRAWN BY: CANAM	REV				
					4.5NR-55C	2			
MATERIAL: CARBON STEEL CDS		APPROVED	D. Weil						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH							
.000 ± .005		FRACTIONS ± 1/32							
.000 ± .01		ANGLES ± .5°							
.000 ± .1		SPEC							
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL							
2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		
			4.5NR-55C	1	UPPER RING DUAL CAGE	CARBON STEEL CDS	Ø1 X .12 WALL X 26-5/8		
SCALE	1:4	DATE	5/23/2006		SHEET 1 OF 1				